# Model FDL 115 | Safety drying chambers for limited quantities of solvent

## **BENEFITS**

- Safety concept meets the DIN EN 1539-2010-08 standard
- Short drying time with high temperature accuracy and defined ventilation
- Silicone free and dust-free inner chamber
- · Replaceable fresh air cartridges are easy to change and ensure constant fresh air quality



Model 115

#### **MAIN FEATURES**

- Temperature range: room temperature plus 5 °C to 300 °C
- APT.line™ preheating chamber technology
- Controller with time-segment and real-time programming
- 2 chrome-plated racks
- Fresh-air monitoring with audible and visual alarm and automatic deactivation of heating
- Replaceable filter cartridge, Class F6
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm
- Computer interface: RS 422

## **ORDERING INFORMATION**

Interior volume [L]	Voltage	Option model	Version	ArtNo.
Model FDL 115				
115	230 V 1~ 50/60 Hz	Standard	FDL115-230V	9010-0292

### **TECHNICAL DATA**

Description	FDL115-230V
Article Number	9010-0292
Performance Data Temperature	
Temperature range 10 °C above ambient temperature to [°C]	300
Temperature uniformity at 150 °C [± K]	2.5
Temperature fluctuation [± K]	0.8
Heating-up time to 150 °C [min]	18
Recovery time after 30 seconds door open at 150 °C [min]	7

# Data Sheet Model FDL 115

Description	FDL115-230V
Article Number	9010-0292
Air change data	· ·
Air circulation (approx.) [x/min]	20
Volumetric flow rate of exhaust air acc. to EN 1539 at 50 °C [ca. L/min]	400
Vakuumdaten	
Highest permitted solvent quantity (at T-180 $^{\circ}$ C, M-100g/mol, U-40g/m3, K=0,5) [g]	6.65
Electrical data	
Rated Voltage [V]	230
Power frequency [Hz]	50/60
Nominal power [kW]	2.9
Phase (Nominal voltage)	1~
Measures - Outer dimensions	
Width net [mm]	830
Height net [mm]	805
Depth net [mm]	685
Wall clearance back [mm]	160
Wall clearance sidewise [mm]	100
Measures - Internal Dimensions	
Width [mm]	600
Height [mm]	435
Depth [mm]	435
Measures	
Interior volume [L]	115
Net weight of the unit (empty) [kg]	90
Load per rack [kg]	30
Environment-specific data	
Energy consumption at 150 °C	1200 Wh/h
Sound-pressure level [dB(A)]	57

# **OPTIONS AND ACCESSORIES**

Designation	Description	*	ArtNo.
Access port with silicone plug	10 mm, back	01	8012-0390
	10 mm, left	01	8012-0388
	10 mm, right	01	8012-0387
	30 mm, left	01	8012-0537
	30 mm, right	01	8012-0536
Calibration certificate, expanded	each measurement at additional measuring point or testing temperature	-	8012-0022
Calibration certificate, temperature	for temperature, measurement in center of chamber at specified temperature	-	8012-0030
	temperature measurement incl. certificate and 27 measuring points at specified temperature	-	8012-0921
	temperature measurement incl. certificate, 15-18 measuring points at specified temperature	-	8012-0918
	temperature measurement incl. certificate, 9 measuring points at specified temperature	-	8012-0915
Cart	stable cart, casters with locking brakes	-	9051-0018
Coil coating door flap	door flap for coil coating tests	-	8012-0179
Door gasket	made of high-temperature-resistant silicone for operating temperatures > 200 °C (Note: The seal ages faster at temperatures above 250 °C.)	-	8012-0499
Door lock	lockable door handle	_	8012-0318

<sup>\*</sup> Notes > See last page

Designation	Description	*	ArtNo.
HEPA air filter	replacement air filter (Class F6/EU6 for particle sizes between 1 $\mu$ m and 10 $\mu$ m), 100 x 520 x 22 mm with aluminum frame	-	6014-0001
Magnetic Pouch (A4)	insert pouch with magnetic strip		1007-0065
Measurement of air exchange rate	in accordance with ASTM D5374, definition and protocol according to ambient temperature		8012-0195
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	-	1002-0016
Pt 100 temperature sensor	additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin)	-	8012-0115
Rack	chrome plated	-	6004-0003
	stainless steel	-	6004-0008
Rubber pads	set of 4 anti-slip feet, for safe stacking of unit	10	8012-0001
Shelf, perforated	stainless steel	-	6004-0030
Software	APT-COM™ communications software		
	version 2 to 3, GLP edition	19	9053-0016
	version 3, BASIC edition	19	9053-0014
	version 3, GLP edition	19	9053-0015
	version 3, STANDARD edition	19	9053-0013
	APT-COM™ communications software, price: for free		
	version 3, GLP DEMO Edition	19	9053-0008
Specimen temperature display	with clip temperature sensor and 4 – 20 mA analog output (e.g. for chart recorder connection), accessible via 6-pin DIN socket	-	8012-0602

<sup>\*</sup> Notes > See last page

# **SERVICES**

Designation	Description	*	ArtNo.
Installation services			
Installation	and set up of unit at operating location, connect to existing connections	13, 18	DL100100
Instruction	unit function instructions for operation and programming of the controller	18	DL100500
Preventive maintenance			
Preventive maintenance	Executive of equipment inspection according to maintenance plan	14, 18	DL200300
Calibration services			
Calibration temperature	including certificate, one measuring point in center of chamber at specified temperature	14, 16, 17, 18	DL300101
Measurement of air exchange rate	including certificate (in accordance with ASTM D5374)	14, 16, 17, 18	DL330000
Temperature measurement 18 measuring points	including certificate, 18 measuring points at specified temperature	14, 16, 17, 18	DL300118
Temperature measurement 27 measuring points	including certificate, 27 measuring points at specified temperature	14, 16, 17, 18	DL300127
Temperature measurement 9 measuring points	including certificate, 9 measuring points at specified temperature	14, 16, 17, 18	DL300109
Validation services			
Execution of IQ/OQ	in accordance with qualification folder	15, 18, 20	DL400100
Execution of IQ/OQ/PQ	in accordance with customer's requirement, price: on request	15, 18	DL440500
Qualification folder IQ/OQ	supporting documents for validation performed by customer, consisting of: IQ/OQ checklists, unit schematics, QM certificate in accordance with ISO 9001	15, 18, 20	8012-0857
Qualification folder IQ/OQ/PQ	supporting documents for validation performed by customer, in accordance with customer's requirement, extension of Qualification folder IQ/OQ by chapter PQ	15, 18	8012-0946
Warranty service			
Extension of the warranty from 2 to 3 years	beginning with the date of delivery, wearing parts are not included	-	DL006041
Extension of the warranty from 2 to 5 years	beginning with the date of delivery, wearing parts are not included	-	DL006042

<sup>\*</sup> Notes > See last page

#### **NOTES**

- Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.
- UL mark is not granted when this option is used.
- Heat resistant only to max. 200 °C. 03
- Only available on units rated for 230 V. 04
- Attention: The pump is delivered separately. The electric connection for the pump (230 V/1~/50 Hz) must be carried out by an authorized electrician. 05
- Heating-up time may increase as a result of the lower heat conductivity.
- The additional heat input may affect the temperature behavior.
- 08
- The pump (packaged separately) is ready for connection.

  Not in conjunction with the optional access port, door with window and interior lighting. 09
- Not available on 23-liter units. 10
- Not available on 23- or 53-liter units. 11
- 12 Only available on units rated for 230 V or 400 V.
- Installation and connections take place at unit location; transport within the company only upon consultation.
- We recommend a BINDER service contract (see the chapter on BINDER Service) to cover unit inspections, calibrations and validations.
- OQ according to Yellow Paper = completed factory validation documentation of all OQ checklists. Sensor calibration is performed in an accredited calibration laboratory. 15
- 16
- Calibration is performed according to the BINDER factory standard. 17
- 18 Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).
- For additional accessories, refer to the Process documentation chapter.
- When ordering IQ/OQ qualification folders and associated IQ/OQ execution on one order, we offer a 15 % discount for both items.

  When ordering IQ/OQ/PQ qualification folders and associated IQ/OQ/PQ execution on one order, we offer a 15 % discount for the item of the IQ/OQ/PQ folder.
- ATEX conformity: 21

Pumping chamber (pumped gases): Il 2G IIC T3 X Environment with inert purge gas: II 2G IIB T4 X Environment without inert purge gas: II 3G IIB T4 X

Motor: II 2G Ex d IIB T4 Gb

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